



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3276-3

Job Sheet 170824



Part No: D3276-3

Job Qty: 10 ea

Part Name: Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/19/18

Job Tracking No:

Due Date: 2/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP A 05.02.14 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		2/9/18	0.00	0.00	Start Up Stores/Pkg-2		
100	Purchasing	10 pcs		2/9/18	0.00	0.00	Purchasing		AT 1/18/26
110	Packaging	10 pcs		2/9/18	0.00	0.00	Packaging2		AT 1/18/26
120	QC	10 pcs		2/9/18	0.00	0.00	QC5		
130	Packaging	10 pcs		2/9/18	0.00	0.00	Packaging3-1	5029	JAN 31 2018
140	QC21-SA	10 Ea		2/9/18	0.00	0.00	QC21		JAN 31 2018

Part Op 100 - Issue P/O: 038841 For D3276-3 decal as per Dwg D3276 Possible Supplier: Studio Lettrage Material
Descriptions: release note is required

110 - Ensure Material Release Note is attached

130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: 1/9/2020 ***

JAN 22 2017

JAN 1 2016

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3276-3P	Decal	10 pcs (1 ea)	90-Start up Operation	

Part Specifications

Specifications could not be found.

Plex 1/19/18 3:16 PM Dart.Gagnon.Michelle

DART
AEROSPACE
S035991

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
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Placard

PART NO: D3276-3

Original Serial #: S035991

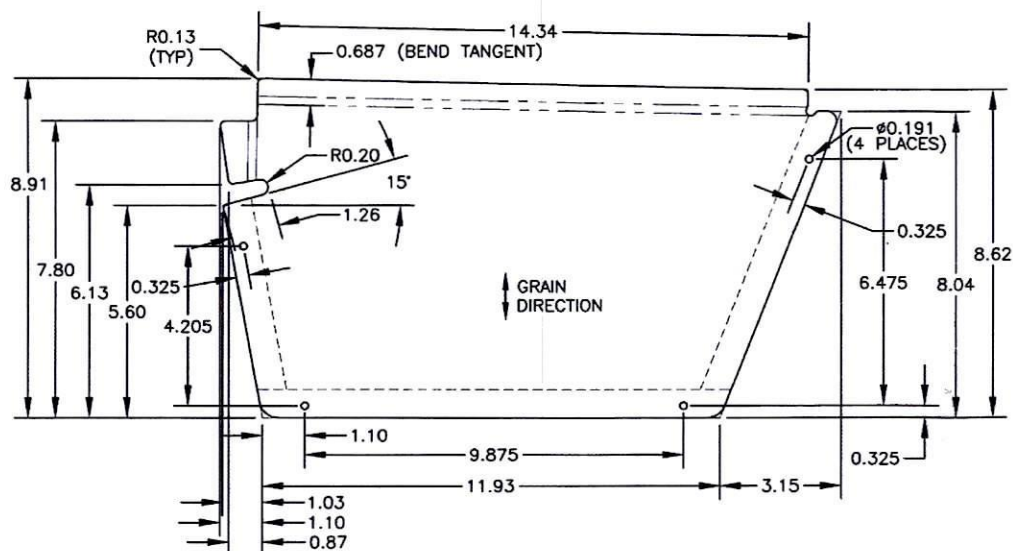
Revision:

Operation: Purchasing

Change No:

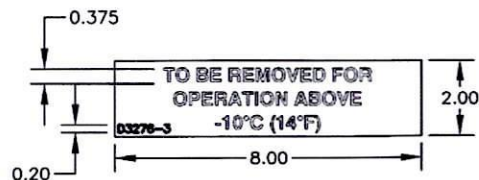
Mfg Date: 01/26/18

Job No: 170824



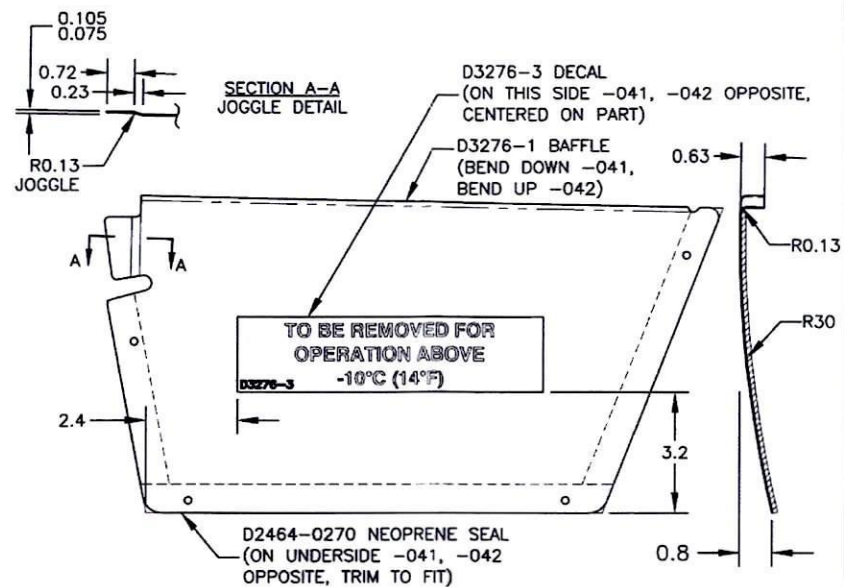
D3276-1 BAFFLE (FLAT PATTERN)

- 1) MACHINE PER DWG FILE "D3276-A.DWG"
- 2) MATERIAL: 6061-T6 ALUMINUM 0.040 THICK (QQ-A-250/11)
(REF DART SPEC. M6061T6S.040)
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GLOSS WHITE (4.3.5.1) PER DART QSI 005 4.3
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



D3276-3 DECAL

- 1) RED LETTERING ON WHITE ADHESIVE BACK
- 2) MANUFACTURE FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



D3276-041 BAFFLE ASSEMBLY, LH (SHOWN) D3276-042 BAFFLE ASSEMBLY, RH (BEND/JOGGLE OPPOSITE)

RELEASED
05-02-2010

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B	05.01.25	LABEL NOW -10°C; CURVE PART
A	05.01.07	NEW ISSUE
DESIGN	CP	DRAWN BY CP
CHECKED	APPROVED	DART AEROSPACE LTD. MISSISSAUGA, ONTARIO, CANADA
DATE	05.01.25	DRAWING NO. D3276
		TITLE BAFFLE ASSEMBLY
		REV. B SHEET 1 OF 1 SCALE 1:3



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038841

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038841

PO Date: 1/22/18

Due Date: 1/26/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
JAN 22 2018

mf

Items											
Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	RBD3309-1P			Label, Remove Before Flight As Per Dwg RBD3309-1 Rev. 2	Firmed	1/26/18	10 Ea	0 Ea	10 Ea	\$10.00/Ea	\$100.00
Line Item Note job# 170748											
2	RBD3309-3P			Label, Grease Slides As Per Dwg. RBD3309-3 Rev. 2	Firmed	1/26/18	10 Ea	0 Ea	10 Ea	\$10.00/Ea	\$100.00
Line Item Note job# 170749											
3	D3276-3P			Decal As per Dwg D3276 Rev. B	Firmed	1/26/18	10 pcs	0 pcs	10 pcs	\$5.33/pcs	\$53.30
Line Item Note job# 170824											
4	D2269P			Placard As per Dwg D2269 Rev. B	Firmed	1/26/18	12 pcs	0 pcs	12 pcs	\$7.2345/pcs	\$86.81
Line Item Note job# 170753											
Grand Total:										\$340.11	

AT 1/18/18

AT 1/18/18

AT 1/18/18

AT 1/18/18

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

19/18

******CERTIFICATE of CONFORMITY******

Customer:

Studio SL2

Purchase Order N°:

038841

Packing Slip N°:

W021851

Part N°:

Serial N°:

Description:

RBD3309-1P, RBD3309-3P,
D3276-3P, D2269P.

Quantity:

10, 10, 10, 12.

Certification:

We hereby certify that:

1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;
2. All work was accomplished in accordance with the Dart Aerospace Purchase Order;
3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

Authority:

3m / 1 year shelf life.

APPROVAL: Valerie Young

Signature:

Valerie Young

DATE:

Jan 26.18

Title: office administrator